

# OPERATING INSTRUCTIONS

## 3444B



Motor	1		
Fan Size	13.5"		
Voltage			
3 Phase	<input type="checkbox"/>	1 Phase	<input type="checkbox"/>
Amperage		Hz	<input type="checkbox"/> 50 <input type="checkbox"/> 60
Serial Number			
Filter Number			

### WARRANTY

This Machine is covered with a 12 month warranty. The warranty covers the replacement of parts, except filters and wooden top (if applicable). The only way Denray will cover the labor is the work must be done by Denray at Denray's Facility. The shipping must be provided by the customer (owner of the machine) both ways. You may contact the dealer you purchased the machine from, and discuss with them, the possibility of their assistance in helping to solve the problem in your facility. Denray assumes or accepts no responsibility more than the cost of the machine. In the case of repair Denray will determine either to fix or replace the product. Denray reserves the right to modify or change the design of this and any model of their machines, without changing or updating any previous manufactured machine. The warranty will not cover any damage done by fire or any other act of nature or if abuse or improper maintenance was or was not performed.

Never Allow Any Unauthorized or Untrained Person To Operate This Machine

Lockout and tagout any time maintenance is performed on this machine

## WARNING

NEVER GRIND OR SAND ANY ALUMINUM OR MAGNESIUM, OR ANY SPARK CREATING PRODUCT ON THIS MACHINE

Filters are the main need of maintenance, the cleaner the filters are kept the better the machine will perform. This machine is equipped with timers to clean the filters. Every so many minutes a pulse of air will be released into one of the filters and a few minutes later the other filter will be pulsed (if unit includes multiple filters), the time is needed to refill the tank. The time between pulses are adjustable, refer to the electrical diagram. Warning: If the time is reduced between pulses the filter may plug up reducing the machines performance. The filters can also be pulsed with the machine off, it may blow dust back into the work area, so caution should be used here, pulse the machine then turn machine on to pull dust back into the filters.



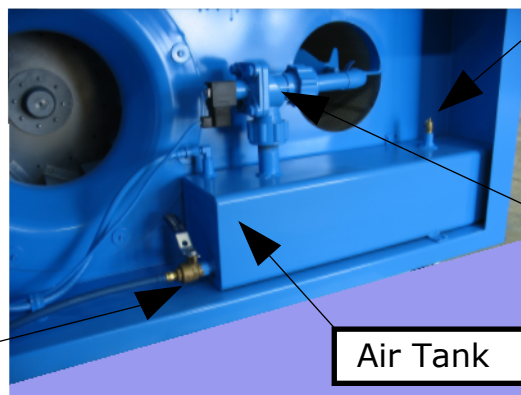
The filters will clean better with the machine off. You may shut the machine off and before it slows down to a complete stop, pulse the filter and allow the fan to prevent the dust from exiting the filter compartment. Filter replacement number is on the gold sticker on the outside of the machine. Be sure to replace with same type of filter or a filter made of polyester media.

Filter replacement number Is on the gold sticker on the outside of the table. You MUST replace with the proper filter.

Cartridge Filters 99.95% efficiency down to .5 micron

Dust Drawer: Clean regularly, as needed

Tank Drain: You need to drain tank daily. No need to drain the air, just crack open the valve and the air will push out the moisture in the tank.



150 psi Pressure, relief valve 1/4" Male pipe thread

Filter cleaning Valve 115 Volt Dwyer Brand

Air Tank

# Generic Machine Info

Never Open Any Door  
While Machine Is Running

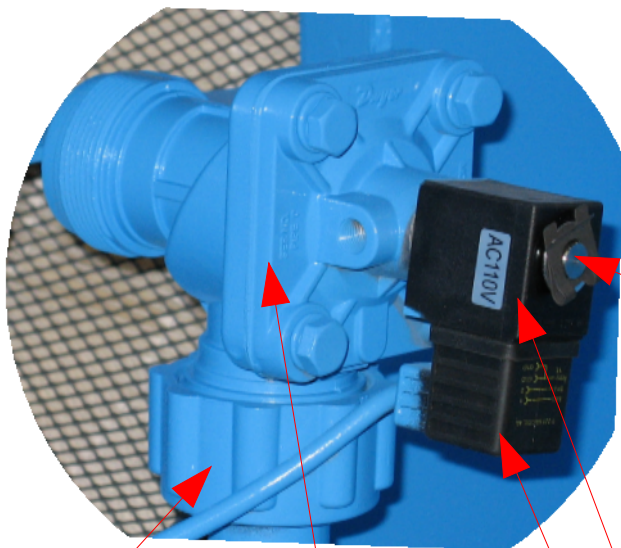


Incoming airline  
90-120 psi

Drain Moisture from tank  
daily, and provide clean dry  
air from factory compressed air

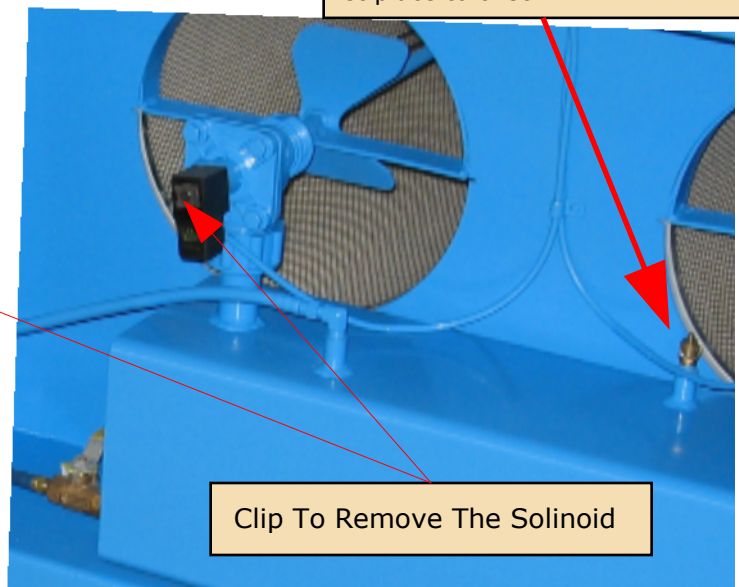
Air Tank

150 PSI Pressure relief valve, 1/4"  
NPT Male, if you have air leaking  
from the tank area, this is the  
1st place to check.



Valve to release air into the  
filters to clean them

Compression nut that holds valve  
to the tank. Always apply a small  
amount of either grease or oil to  
the threads when reassembling to  
the tank.



Clip To Remove The Solinoid

Solenoid to activate the valve 120 Volts

Electrical Plug that screws on the solinoid by one screw